# Parts Manual for

# SNAPPER®

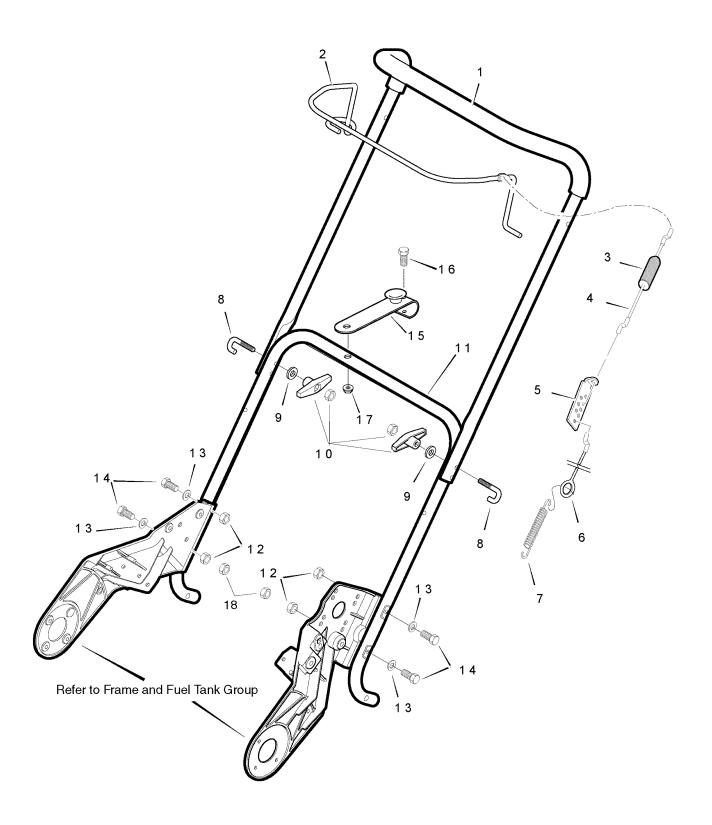
# 522 SINGLE STAGE SNOW THROWER SERIES 0

# **MODEL**

ESS50220E (7800083) SS50220E (7800080)

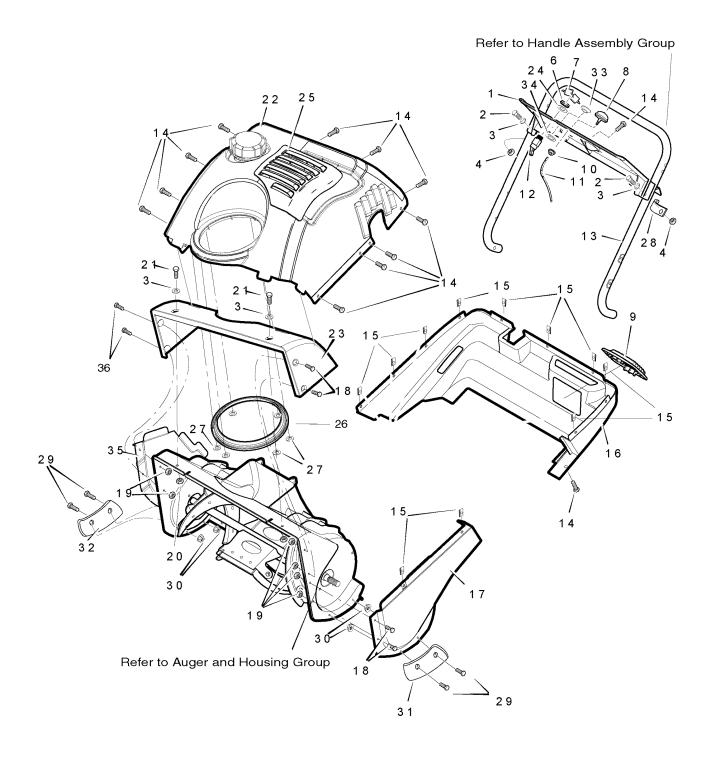


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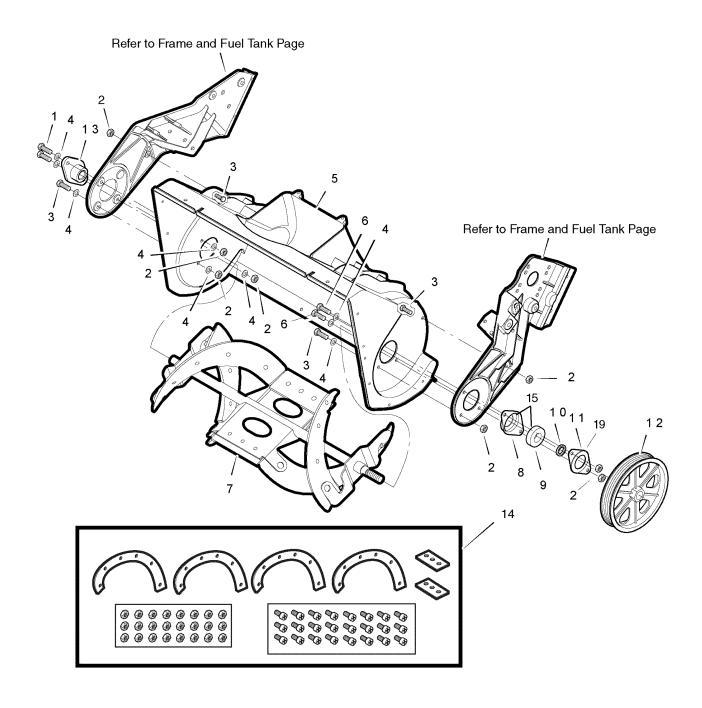
# Handle Assembly Group

| Item | Part No     | Qty | Description                                   | Note          |
|------|-------------|-----|---|---------------|
| 1    | 722348      | 1   | HANDLE & GRIP ASSEMBLY                        |               |
| 2    | 722313      | 1   | CONTROL, Bail                                 |               |
| 3    | 723154      | 1   | BOOT, Clutch Spring                           |               |
| 4    | 722366      | 1   | CABLE, Upper Control                          |               |
| 5    | 723259      | 1   | BRACKET, Control Adjust                       |               |
| 6    | 723261      | 1   | CABLE, Lower Control                          |               |
| 7    | 723263      | 1   | SPRING, Extension 3/4 O.D. x .069             |               |
| 8    | 722326      | 2   | U-BOLT, 5/16-18                               |               |
| 9    | 723239      | 2   | WASHER, Form 11/32 ID 1.0                     |               |
| 10   | 722136      | 2   | WING KNOB, (includes 5/16-18 hex nut #722399) | was 1501260MA |
| 11   | 1740343     | 1   | HANDLE, Lower                                 |               |
| 12   | 725429      | 4   | NUT, 1/4-20 Regular Hex Control Lock          |               |
| 13   | 725330      | 4   | WASHER FLAT 9/32 x 5/8 x .065                 |               |
| 14   | 723280      | 4   | SCREW, 1/4-20 x 1.25                          |               |
| 15   | 1733377     | 1   | BRACKET, Chute Handle Assembly                |               |
| 16   | 1740344     | 1   | BOLT, 1/4-20 x 1.50 Hex Head                  |               |
| 17   | 1740345E701 | 1   | NUT, 1/4-20 Hex Head Nylock Blk               |               |
| 18   | 725408      | 2   | Nut, 5/16-18 Hex Center Lock                  |               |



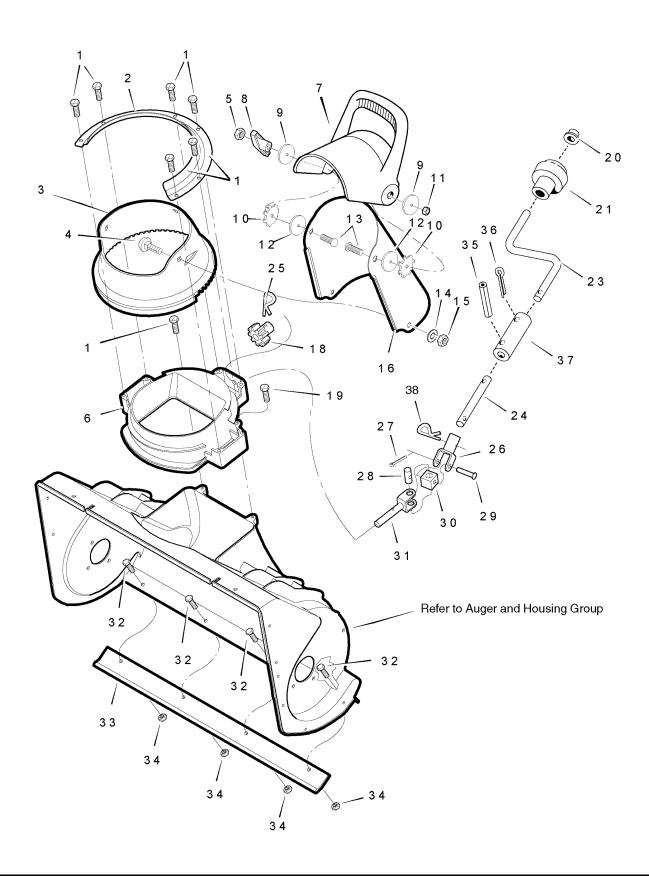
# **Body Covering Group**

| Item | Part No | Qty | Description                            | Note |
|------|---------|-----|--|------|
| 1    | 1740006 | 1   | PANEL, Control 22" SS DLR              |      |
| 2    | 723280  | 2   | SCREW, 1/4-20 x 1.25                   |      |
| 3    | 725330  | 4   | WASHER, Flat 9/32 x 5/8 x .065         |      |
| 4    | 725429  | 2   | NUT, 1/4-20                            |      |
| 6    | 722906  | 1   | NUT, 5/8-32                            |      |
| 7    | 691959  | 1   | KEY, Set                               |      |
| 8    | 394281S | 1   | PRIMER, Carburetor                     |      |
| 9    | 722327  | 1   | PANEL, Access 22" SS DLR               |      |
| 10   | 727479  | 1   | NUT, Keps 1/4-20                       |      |
| 11   | 723672  | 1   | HOSE, Primer 9.5"                      |      |
| 12   | 724504  | 1   | SWITCH, Ignition                       |      |
| 13   | 722312  | 1   | HANDLE, Lower                          |      |
| 14   | 723283  | 13  | SCREW, 1/4-14 x 3/4                    |      |
| 15   | 724571  | 11  | J-NUT, 1/4-10                          |      |
| 16   | 1740004 | 1   | COVER, Bottom 22" SS DLR               |      |
| 17   | 1740005 | 1   | COVER, Belt 22" SS DLR                 |      |
| 18   | 721923  | 6   | SCREW, 10-24 x 1/2                     |      |
| 19   | 723243  | 6   | LOCKNUT, Hex 10-24 Regular Center Lock |      |
| 20   | 722398  | 1   | LOCKNUT, Hex 1/4-20                    |      |
| 21   | 1740383 | 2   | SCREW, 1/4-20 x 5/8                    |      |
| 22   | 1740351 | 1   | COVER, Top 22" SS DLR                  |      |
| 23   | 1740007 | 1   | COVER, Auger Top 22" SS DLR            |      |
| 24   | 727970  | 1   | WASHER, Interlock 41/64 x 1.1          |      |
| 25   | 1740002 | 1   | COVER, Access Oil                      |      |
| 26   | 1740020 | 1   | GASKET, Chute Ring                     |      |
| 27   | 720384  | 6   | NUT, PUSH                              |      |
| 28   | 729475  | 1   | CLIP, Cable                            |      |
| 29   | 1740381 | 4   | SCREW, 10-32 x .75                     |      |
| 30   | 1740382 | 4   | NUT, 10-32 Nylock                      |      |
| 31   | 1740397 | 1   | SHOE, Skid L.H                         |      |
| 32   | 1740398 | 1   | SHOE, Skid, R.H                        |      |
| 33   | 729580  | 1   | ROPE, GROMMET                          |      |
| 34   | 729667  | 1   | ROPE, GROMMET, Washer                  |      |
| 35   | 1740071 | 1   | COVER, Auger R.H                       |      |



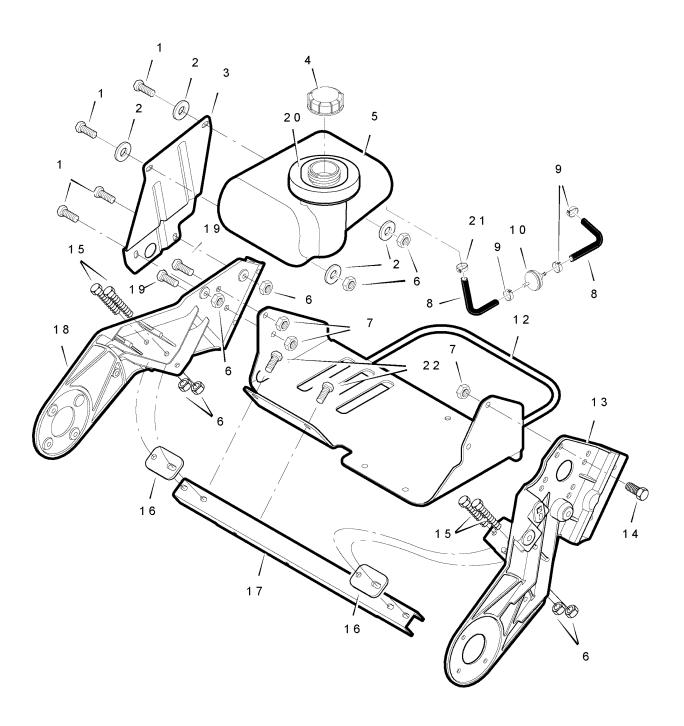
# Auger and Housing Group

| Item | Part No | Qty | Description             | Note |
|------|---------|-----|-------------------------|------|
| 1    | 725304  | 2   | SCREW, 1/4-20 x 1.00    |      |
| 2    | 725429  | 8   | NUT, Hex 1/4-20         |      |
| 3    | 723010  | 4   | SCREW, 1/4-20 x 3/4     |      |
| 4    | 725330  | 10  | WASHER, Flat            |      |
| 5    | 1740348 | 1   | HOUSING ASSEMBLY, Auger |      |
| 6    | 728095  | 2   | SCREW, 1/4-20 x 5/8     |      |
| 7    | 1740380 | 1   | AUGER, Assembly, 22"    |      |
| 8    | 724638  | 1   | RETAINER, Bearing       |      |
| 9    | 724001  | 1   | BEARING, Ball           |      |
| 10   | 724570  | 1   | SLEEVE, Spacer          |      |
| 11   | 723659  | 1   | PLATE, Bearing Retainer |      |
| 12   | 723622  | 1   | PULLEY, Auger Drive V6  |      |
| 13   | 724547  | 1   | BEARING, Flange         |      |
| 14   | 1687312 | 1   | KIT, Auger Flight       |      |
| 15   | 724753  | 1   | assy, Plate & Bearing   |      |
| 19   | 728822  | 1   | RETAINER, Bearing       |      |



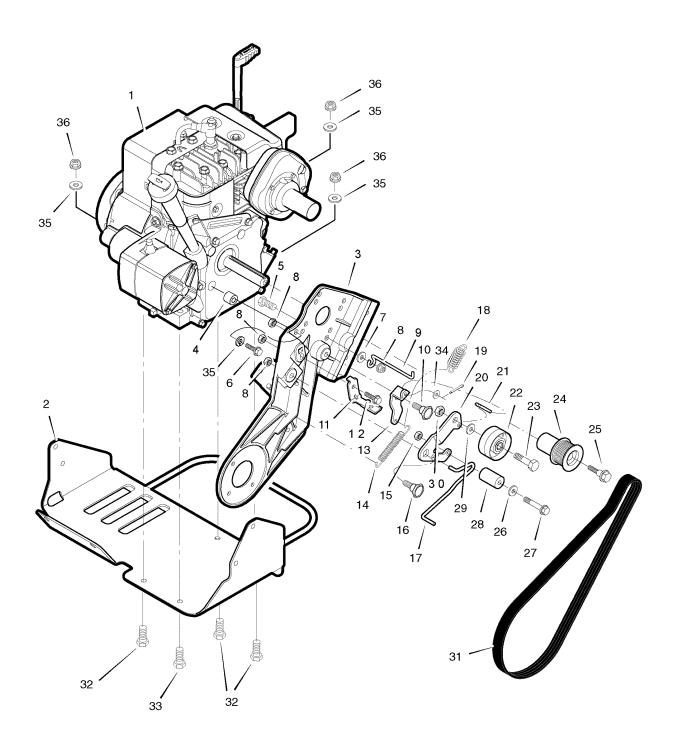
# **Chute System Group**

| Item | Part No | Qty | Description                      | Note |
|------|---------|-----|----------------------------------|------|
| 1    | 723283  | 6   | SCREW, 1/4-14                    |      |
| 2    | 727525  | 1   | RETAINER, Chute Ring             |      |
| 3    | 1740060 | 1   | RING, Chute                      |      |
| 4    | 723873  | 3   | BOLT, Carriage 5/16-18 x 3/4     |      |
| 5    | 725320  | 1   | NUT, 5/16-18 Reghex              |      |
| 6    | 722303  | 1   | NECK, Chute                      |      |
| 7    | 1716631 | 1   | CHUTE, 22" Upper                 |      |
| 8    | 727445  | 1   | T-KNOB, 3.00 Plastic             |      |
| 9    | 1920283 | 2   | WASHER, Flat 1 - 1/2 O.D         |      |
| 10   | 1716642 | 2   | LOCKWASHER, Shakeproof           |      |
| 11   | 725408  | 1   | LOCKNUT, Hex 5/16-18             |      |
| 12   | 1716624 | 2   | WASHER, Rubber 1-1/2 O.D         |      |
| 13   | 1740384 | 2   | BOLT, Upper Chute                |      |
| 14   | 725332  | 2   | WASHER, Flat 13/32 x 13/16       |      |
| 15   | 725321  | 2   | NUT, 5/16-18 Hex, Nylock         |      |
| 16   | 1716612 | 1   | CHUTE, Lower                     |      |
| 18   | 722073  | 1   | GEAR, 9-Tooth                    |      |
| 19   | 723283  | 1   | SCREW, 1/4-14 x .75              |      |
| 20   | 1740420 | 1   | NUT, Push                        |      |
| 21   | 1714084 | 1   | KNOB, Crank                      |      |
| 23   | 1733369 | 1   | CRANK, Chute Rotation            |      |
| 24   | 1720576 | 1   | HANDLE, Chute Rotator Lower      |      |
| 25   | 722139  | 1   | PIN, Hair                        |      |
| 26   | 722076  | 1   | YOKE ASSEMBLY, Adapter           |      |
| 27   | 724605  | 1   | PIN, Cotter                      |      |
| 28   | 724564  | 1   | PIN, Universal Joint             |      |
| 29   | 724579  | 1   | PIN, Clevis                      |      |
| 30   | 724565  | 1   | BLOCK, Universal Pivot           |      |
| 31   | 722322  | 1   | ROD, Lower Crank                 |      |
| 32   | 723010  | 4   | SCREW 1/4-20 x 3/4               |      |
| 33   | 722315  | 1   | BLADE, Scraper                   |      |
| 34   | 722398  | 4   | LOCKNUT, Hex 1/4-20              |      |
| 35   | 1740347 | 1   | PIN, Spring 5/32 x 1.00          |      |
| 36   | 1740346 | 1   | CLIP, Hairpin 3/32 x 1.625 Black |      |
| 37   | 1720577 | 1   | CHUTE HANDLES, Spliced           |      |
| 38   | 720539  | 1   | Pin, Cotter                      |      |



# Frame and Fuel Tank Group

| Item | n Part No   | Qty | Description                    | Note |
|------|-------------|-----|--------------------------------|------|
| 1    | 723010      | 4   | SCREW, 1/4-20 x 3/4            |      |
| 2    | 725330      | 4   | WASHER, Flat 9/32 x 5/8 x .065 |      |
| 3    | 1740031E701 | 1   | BRACKET, Fuel Tank             |      |
| 4    | 1715917     | 1   | CAP, Fuel Tank                 |      |
| 5    | 1716634     | 1   | TANK, Fuel                     |      |
| 6    | 725429      | 7   | NUT, Hex 1/4-20                |      |
| 7    | 015x43      | 3   | NUT, Hex 5/16-18               |      |
| 8    | 722361      | 2   | TUBING, Fuel Line              |      |
| 9    | 723462      | 3   | CLAMP, Fuel Line               |      |
| 10   | 722264      | 1   | FILTER, Fuel Line              |      |
| 12   | 722304      | 1   | CRADLE ASSEMBLY, Engine        |      |
| 13   | 722321      | 1   | Frame, Left Hand               |      |
| 14   | 727291      | 1   | SCREW, 5/16-18 x .63           |      |
| 15   | 727940      | 4   | SCREW, 1/4-20 x 2.00           |      |
| 16   | 727517      | 2   | PLATE, Mounting Support        |      |
| 17   | 722305      | 1   | SUPPORT, Frame                 |      |
| 18   | 722320      | 1   | FRAME, Right Hand              |      |
| 19   | 722633      | 2   | SCREW, 5/16-18 x 3/4           |      |
| 20   | 1740032     | 1   | RING, Foam                     |      |
| 21   | 724068      | 1   | CLAMP, Fuel Line, Screw Type   |      |
| 22   | 723210      | 2   | SCREW, 1/4-20 x 5/8            |      |

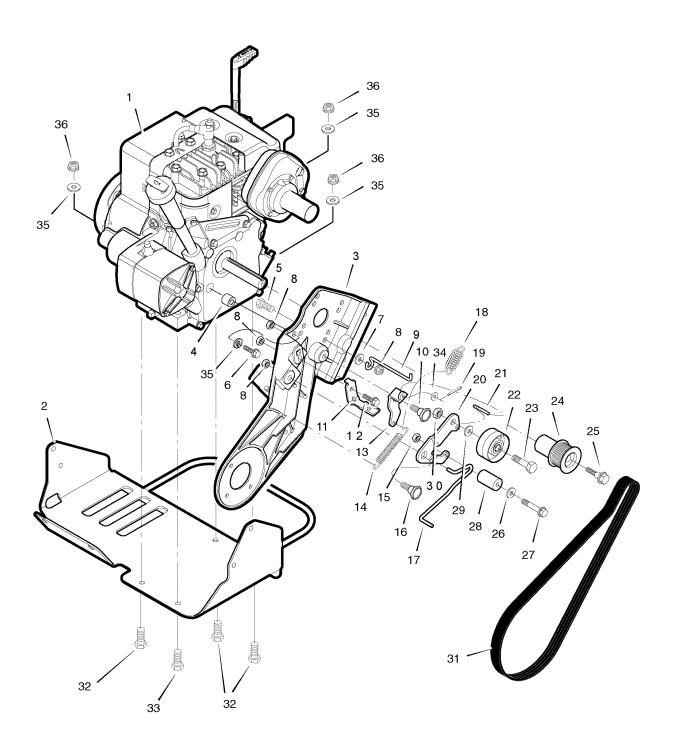


# **Engine Drive System Group**

| Item | Part No | Qty | Description                                | Note |
|------|---------|-----|--|------|
| 1    |         | 1   | * ENGINE, 5HP 4CY B&S Model 09A413-0202-E1 |      |
| 1    |         | 1   | * ENGINE, 5HP 4CY B&S Model 09A413-0203-E1 |      |
| 2    | 722304  | 1   | CRADLE ASSEMBLY, Engine                    |      |
| 3    | 722321  | 1   | FRAME, Left Hand                           |      |
| 4    | 722360  | 1   | ANTIVIBRATION MOUNT, Engine                |      |
| 5    | 727947  | 1   | BOLT, Hex 5/16-18 x 0865                   |      |
| 6    | 725244  | 1   | BOLT, Hex 5/16-24 x 1.125                  |      |
| 7    | 725331  | 1   | WASHER, Flat                               |      |
| 8    | 725408  | 4   | LOCKNUT, Hex Center 5/16-18                |      |
| 9    | 723651  | 1   | GUIDE, Belt                                |      |
| 10   | 723625  | 1   | BOLT, Hex Head Shank 5/16-1/2 x 11/64      |      |
| 11   | 723648  | 1   | PAD, Brake                                 |      |
| 12   | 728095  | 1   | SCREW, 1/4-20 x 5/8                        |      |
| 13   | 727078  | 1   | IDLER, Arm Pivot                           |      |
| 14   | 723264  | 1   | SPRING, Extension 3/8 O.D. X .039W         |      |
| 15   | 725429  | 1   | NUT, Hex 1/4-20                            |      |
| 16   | 723625  | 1   | BOLT                                       |      |
| 17   | 722046  | 1   | WIRE, Brake                                |      |
| 18   | 723263  | 1   | SPRING, Extension .75 O.D. x .06           |      |
| 19   | 727500  | 1   | PIN, Cotter                                |      |
| 20   | 723409  | 1   | ARM, Idler                                 |      |
| 21   | 723256  | 1   | ROD, Clutch Linkage                        |      |
| 22   | 724085  | 1   | PULLEY, Idler                              |      |
| 23   | 723012  | 1   | SCREW, 3/8-16 x 1.50                       |      |
| 24   | 722331  | 1   | PULLEY, Model 9 Engine                     |      |
| 25   | 722330  | 1   | BOLT, Engine Pulley                        |      |
| 26   | 725330  | 1   | WASHER, Flat                               |      |
| 27   | 727940  | 1   | SCREW, 1/4-20 x 2.00                       |      |
| 28   | 729335  | 1   | PINCH ROLLER                               |      |
| 29   | 722944  | 1   | WASHER, Flat                               |      |
| 30   | 724840  | 1   | NUT, Hex                                   |      |
| 31   | 724870  | 1   | BELT, Drive                                |      |
| 32   | 720025  | 3   | BOLT, Hex 5/16-18                          |      |
| 33   | 724071  | 1   | SCREW, 3/8-16 x 1.00                       |      |
| 34   | 723979  | 1   | WASHER, Flat                               |      |
| 35   | 725326  | 4   | LOCKWASHER, Split                          |      |
| 36   | 725320  | 3   | NUT, 5/16-18                               |      |

#### Footnotes:

Note: \* For information on Replacement Parts contact the engine manufacturer.

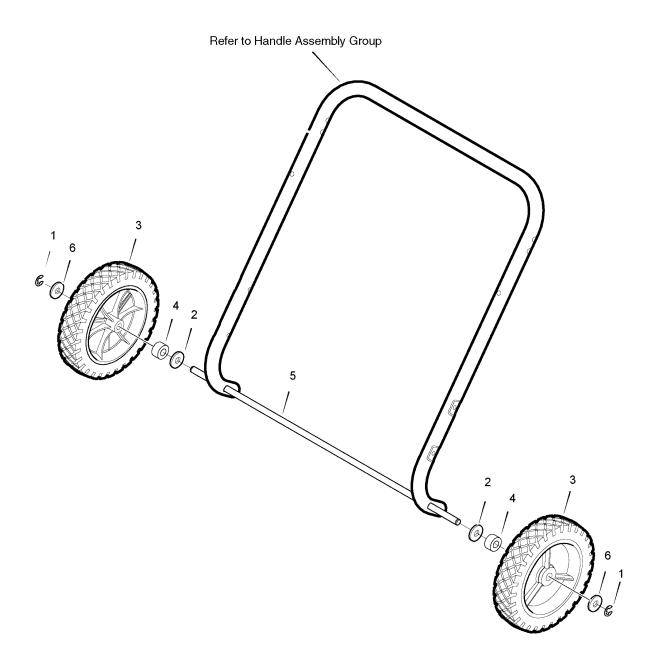


# **Engine Drive System Group**

| Item Part No | Qty | Description                  | Note |
|--------------|-----|------------------------------|------|
| 1740284      | 1   | INSTRUCTION BOOK (Not shown) |      |

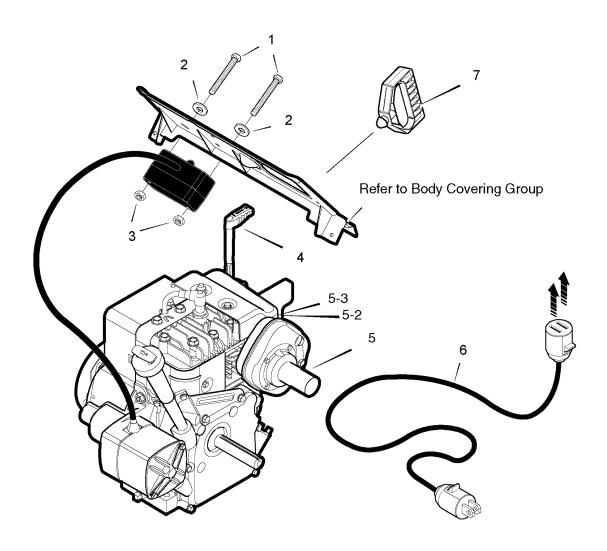
#### Footnotes:

Note: \* For information on Replacement Parts contact the engine manufacturer.



# Wheel Assembly Group

| <u>Item</u> | Part No | Qty | Description                       | Note |
|-------------|---------|-----|-----------------------------------|------|
| 1           | 724559  | 2   | RETAINER, E-Ring                  |      |
| 2           | 725332  | 2   | WASHER, Flat 13/32 x 13/16        |      |
| 3           | 725603  | 2   | WHEEL & TIRE 7" x 1.50"           |      |
| 4           | 723192  | 2   | SPACER, Sleeve 13/32 x 5/8        |      |
| 5           | 722328  | 1   | Rod, Axle                         |      |
| 6           | 724750  | 2   | WASHER, Flat - 25/64 x 1.00 x 1/8 |      |

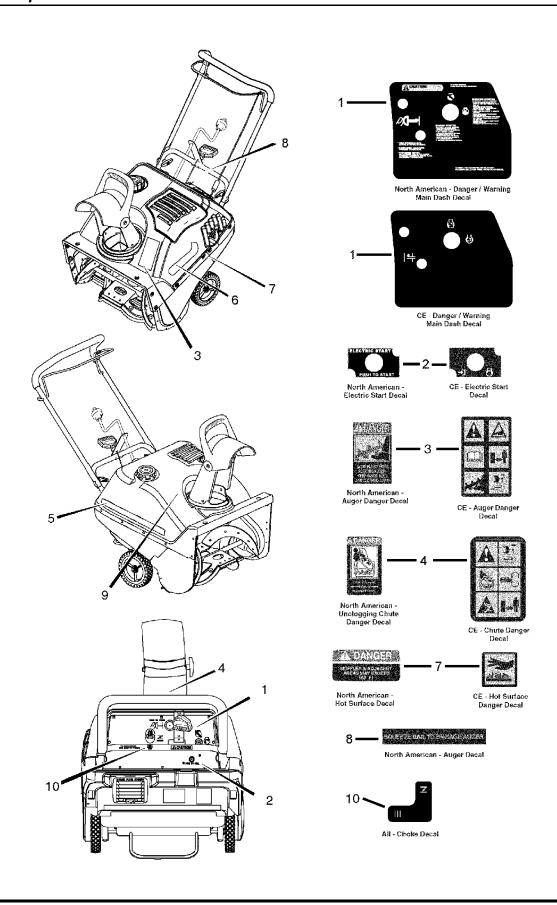


#### Electric Starter Group

| Item | Part No | Qty | Description Note            |
|------|---------|-----|-----------------------------|
| 1    | 723237  | 2   | SCREW, No. 8-32 x 3.00      |
| 2    | 723979  | 2   | WASHER, FLAT No. 8          |
| 3    | 722892  | 2   | NUT, Keps No. 8             |
| 4    | 791534  | 1   | * LEVER, Choke              |
| 5    | 698855  | 1   | * KIT, Muffler Assembly     |
| 5-2  | 691880  | 1   | * GASKET, Muffler           |
| 5-3  | 727915  | 1   | * BOLT, Muffler             |
| 6    | 724865  | 1   | CORD, Electric 110V 10 Feet |
| 6    | 728168  | 1   | CORD, Electric 220V 10 Feet |
| 7    | 699334  | 1   | GRIP, Starter Rope          |

#### Footnotes:

Note: \* For information on Replacement Parts contact the engine manufacturer.



# **Decals Group**

| ltem | Part No | Qty | Description                          | Note                     |
|------|---------|-----|--------------------------------------|--------------------------|
| 1    | 1740428 | 1   | DECAL, Control Panel English 22"     | Used on Domestic Engines |
| 1    | 1740400 | 1   | DECAL, Control Panel                 | CE/Export                |
| 2    | 724265  | 1   | DECAL, Electric Start                | Used on Domestic Engines |
| 2    | 729693  | 1   | DECAL, Electric Start                | CE/Export                |
| 3    | 725257  | 1   | DECAL, Danger Auger                  | Used on Domestic Engines |
| 3    | 729457  | 1   | DECAL, Danger Auger                  | CE/Export                |
| 3    | 729460  | 1   | DECAL, Auger Engine                  | CE/Export                |
| 4    | 724267  | 1   | DECAL, Danger Chute                  | Used on Domestic Engines |
| 4    | 729456  | 1   | DECAL, Danger Chute                  | CE/Export                |
| 5    | 1741389 | 1   | DECAL, Snapper ST0522 R.H.           | Used on Domestic Engines |
| 5    | 1741395 | 1   | DECAL, Snapper SS522EX Right Hand    | CE/Export                |
| 6    | 1740368 | 1   | DECAL, Snapper ST0522 L.H.           | Used on Domestic Engines |
| 7    | 727742  | 1   | DECAL, Hot Muffler                   | Used on Domestic Engines |
| 7    | 729461  | 1   | DECAL, Hot Surface                   | CE/Export                |
| 8    | 727378  | 1   | DECAL, Auger Control                 | Used on Domestic Engines |
| 9    | 729555  | 1   | DECAL, Briggs & Stratton             | (Located on Engine)      |
| 10   | 1740422 | 1   | DECAL, Choke                         | Used on Domestic Engines |
|      | 1740187 | 1   | MANUAL, Instruction Book (Not shown) |                          |
|      | 7006053 | 1   | MANUAL, Parts List (Not shown)       |                          |

# Parts Manual for



# 522 SINGLE STAGE SNOW THROWER SERIES 0

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